## Material Safety Data Sheet

A May be used to comply with OSHA's Hazard Communication Standard, 29 CFR 1910.1200. Standard must be consulted for specific requirements.

## U.S. Department of Labor

Occupational Safety and Health Administration (Non-Mandatory Form)

Form Approved OMB No. 1218-0072



PRECISE ROLLING BALL INK (BX-5 INK) Note: Blank spaces are not permitted. If any item is not applicable, or no information is available, the space must be marked to indicate that. Section I Manufacturer's Name Emergency Telephone Number 203-377-8800 PILOT CORPORATION OF AMERICA Address (Number, Street, City, State, and ZIP Code) Telephone Number for Information 203-377-8800 Date Prepared 60 COMMERCE DRIVE NOVEMBER 1986 Signature of Preparer (optional) TRUMBULL, CT. 06611 Section II - Hazardous Ingredients/Identity Information Other Limits Hazardous Components (Specific Chemical Identity; Common Name(s)) **OSHA PEL** ACGIH TLV Recommended % (optional) 6.5 PIGMENTS: **DYESTUFFS** DIETHLYENEGLYCOL, GLYCERINE, 2-PYRROLIDONE 14.0-17.0 SOLVENTS: 79.5-76.3 OTHERS: WATER CHEMICAL NAME AND SYNONYMS: WATER BASED INK MIXTURE COMPOUNDS LIQUID CHEMICAL FAMILY: TRADE NAME AND SYNONMS PRECISE ROLLING BALL 05 INK (BX-5 INK) MAIN SOLVENT WATER **FORMULA** Section III — Physical/Chemical Characteristics **Boiling Point** Specific Gravity (H2O = 1) 1.110 215 Vapor Pressure (mm Hg.) ( AT 20° C ) Melting Point 17.5 NA 10-20 Vapor Density (AIR = 1) **Evaporation Rate** ( AT WATER ) 0.62 ON PAPER SECONDS (Butyl Acetate = 1) Solubility in Water TRACE Appearance and Odor NA Section IV - Fire and Explosion Hazard Data Flammable Limits NA Flash Point (Method Used) UEL NA NΑ NA Extinguishing Media NA Special Fire Fighting Procedures Unusual Fire and Explosion Hazards

Section V	<ul> <li>Reactivity Date</li> </ul>					
Stability	Unstable		Conditions to Avoid	NA		
	Stable	0		······································		
Incompatibilit	y (Materials to Avoid	) <sub>NA</sub>				<del></del>
Hazardous De	composition or Byproc	lucts		<del></del>	<del>V</del>	
Hazardous Polymenzation	May Occur	<b>T</b>	Conditions to Avoid	NA.		
	Will Not Occur	0		NA		
Section VI	— Health Hazard					
Route(s) of En		alation?	NA NA	Skin?	NA	ingestion? NA
Health Hazard	s (Acute and Chronic)		NA		NA.	NA NA
Carcinogenicity	: NT	P? N	,	IARC M	onographs?	OSHA Regulated?
		- N	A	<del></del>		NA NA
Signs and Sym	ptoms of Exposure	NA				
	-					
Medical Conditi Generally Aggri	ons avated by Exposure	NA				
Emergency and	First Aid Procedures	241		<del></del>	·	
·				COPIOUS	AMOUNTS OF WATE	R
				<del></del>		·
Oleps to be Tal	First Aid Procedures SKIN: CLEANING WITH A LOT OF WATER OR SOAP EYE: RINSE WITH COPIOUS AMOUNTS OF WATER.  - Precautions for Safe Handling and Use on in Case Material is Released or Spilled  WASHING WITH ALOT OF WATER, SOAP OR BLEACHING AGENTS.					
	WASHING WI	TH ALC	T OF WATER, SOA	P OR BI	EACHING AGENTS.	
Waste Disposal	Marked					· .
Traste Dispusar	WASHING WIT	CH ALC	T OF WATER, SOA	P OR BI	EACHING AGENTS.	
	Talon in Handling	and Stat		·······	<del> </del>	
Precautions to E	Se Taken in Handling NA	and Sidi	ing		·.	
	·				· .	
Other Precaution	NA NA					
					*	
	- Control Meas	ures				
Respiratory Prote	ection (Specify Type) NA					
/entilation	Local Exhaust NA				Special NA	
	Mechanical (General) NA	)			Other NA	
rotective Gloves	NA			Eye P	rotection NA	
Other Protective	Clothing or Equipmen	it	· · · · · · · · · · · · · · · · · · ·		······································	
Vork/Hygienic P			<del></del>			
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